

PRODUCING PLANTS

Long Beach, Seattle, Antioch, and Jacksonville

FORMULA

(per Batch)

Deaner

Aridized Plaster Base Stucco	(S-5)	2000 lbs.	1500 lbs.
Bentonite Clay	(RM-G1)	15 lbs.	11#400
Aluminum Sulfate	(RM-P1)	4 lbs.	3. lbs
Hydrated Lime	(RM-P3)	6 2/4 lbs.	4 lbs 11#400
Wood Fiber	(RM-P5)	15-18 lbs.	11#400
Vermiculite	(RM-P13)	0-1.5 cu. ft.	100 lbs. - 200
Retarder		As required	

NOTES

1. Aridized Plaster Base Stucco Blaine shall be 4700 - 5200.
2. Use high calcium lime only.
3. For gun application, 1 to 1-1/2 cubic feet of plaster grade expanded vermiculite (RM-P13) per ton of stucco may be used to improve pumpability.

RAW MATERIAL HANDLING

1. Storage

All raw materials shall be stored in a cool, clean, dry area to prevent contamination and moisture pick-up.

2. Additive Screening

- a. Retarder shall be screened through a 30 mesh screen just prior to use.
- b. Do not use any additives which are lumpy without screening through a 30 mesh screen. Discard pre-mixed additives which have become lumpy upon storage.

3. Wood Fiber

Wood fiber shall be dried to a maximum free water content of 15% prior to use.